

ALCOM LD2 PC 1000 UV 16104 WT2288-09TL

(Last update: 24.11.2023)

MOCOM

Base Polymer	Polycarbonate
Filler/Additive System	UV stabilised
Special Features	light scattering
Market Segment	Automotive, Lighting
Application Area	lighting, light transparent components
Typical Applications	lamp covers, display elements, operating elements
Approvals	GS93016

Pre-Drying Conditions	120 °C in a dry air (dessiccant) dryer for 2-4 h 120 °C in an air circulating dryer for 4-12 h max. moisture content <0,02 %
Processing Injection Moulding	melt temperature 270-310 °C mould temperature 80-110 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2300	MPa	ISO 178
Flexural Stress (3.5% Strain)	76	MPa	ISO 178
Tensile Modulus	2200	MPa	ISO 527
Tensile Stress at Yield	61	MPa	ISO 527
Tensile Elongation at Yield	6	%	ISO 527
Tensile Elongation at Break	100	%	ISO 527
Impact Strength (Charpy, 23 °C)	no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40 °C)	no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23 °C)	13	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40 °C)	11	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	146	°C	ISO 306
HDT / A (1,8 MPa)	128	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	16	cm ³ /10min	ISO 1133
MVR temperature	300	°C	-
MVR load	1.2	kg	-
Shrinkage (24h)	0.6 - 0.9	%	ISO 294-4

Technical Data Sheet



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Physical Properties

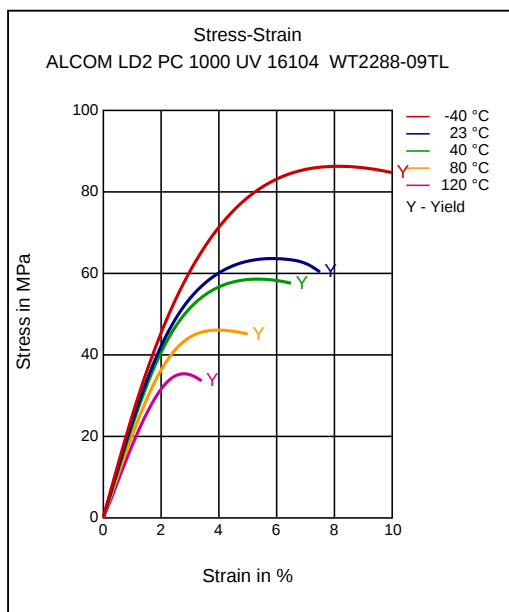
Density	1190	kg/m ³	ISO 1183
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Flammability

Flammability (1.5 mm)	HB	class	UL 94
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Diagrams

Stress-Strain



Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

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The buyer is solely responsible for confirming the suitability of the product for a particular application, its utilization and processing and must observe any applicable laws and government regulations. **NO EXPRESS OR IMPLIED RECOMMENDATION OR WARRANTY IS GIVEN WITH REGARD TO THE SUITABILITY OF THE PRODUCT FOR A PARTICULAR APPLICATION, SUCH AS, BUT NOT LIMITED TO, SAFETY-CRITICAL COMPONENTS OR SYSTEMS.**

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- risk class III applications according to EU directive 93/42/EEC



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- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

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